




# A Digital Twin Model for Distributed Systems in the Field

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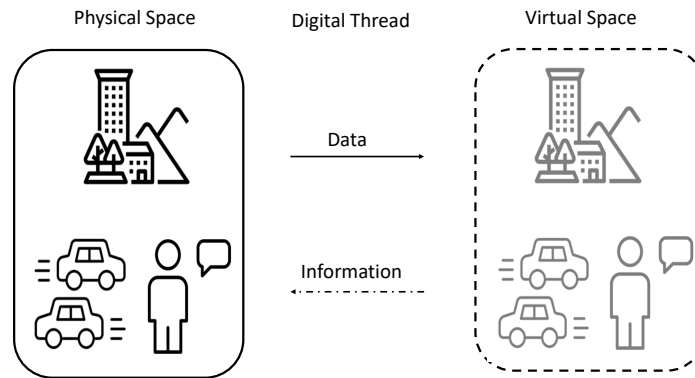
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**Abstract.** Digital Twins (DTs) have received significant interest in recent years, particularly in industrial and engineering projects. Nonetheless, despite their considerable benefits, existing DTs are primarily domain-dependent and cannot be well generalized. This drawback hinders a straightforward implementation of DTs by researchers and is specifically evident when the physical twin corresponds to field-related entities within distributed systems. In this contribution, we propose a DT model for distributed systems and importantly focus on the communication between and within both physical and virtual spaces. Subsequently, we define the necessary components and elaborate on their specific characteristics and functionalities in the context of digital master and digital shadows. For our investigations here, we further explore a case study implemented in the archetype GOLO of the NFDI4Ing consortia. We provide a comprehensive description of the investigated distributed system and discuss how the proposed DT model can be efficiently applied.

## 1 Introduction

Digital Twin Models (DTMs) represent state-of-the-art technologies that have gained widespread application in recent years across various domains, including manufacturing, healthcare, transportation, aerospace, and more [1]–[10]. They serve as virtual replicas of physical entities or states, offering significant potential for addressing a multitude of challenges. Additionally, DTs can be used to develop new methodologies for technical products and assist engineers in optimizing the manufacturing processes, especially in the paradigm of technical inheritance [11], [12]. The evolution of DT concept has primarily based on the advancements in Industry 4.0 technologies such as the Internet of Things (IoT), cloud computing, sensor technology, additive manufacturing, artificial intelligence, machine learning, and simulation techniques (see [5], [10], [13]–[17] and references therein for a variety of studies in this direction).

Typically, a DTM comprises three key components: *Physical space* encompassing the physical entities to be modeled and analyzed; *virtual space* containing digital twins that replicate the physical entities and serve as the basis for analysis and investigations; and finally *digital thread* (a.k.a. *communication*) which bridges the physical and virtual spaces. The latter aspect plays a vital role in DT technologies, distinguishing them from simpler simulation techniques. Fig. 1 illustrates these three components of a DTM. One should note the difference between the terms DT and DTM. We refer to the virtual counterpart of the investigated physical entities as a DT,



**Figure 1:** A DT model consisting of the investigated physical entities in the physical space, their DT counterparts in the virtual space, and digital thread as the communication between the two spaces. The image is inspired by the work [18].

19 and refer to the complete framework consisting the DT and the physical entities together with  
 20 the dataflow that occurs between and within these two spaces as a DTM (or similarly a DT  
 21 framework).

22 In recent years, many researchers have discussed DTs in different fields of study for various  
 23 applications. Some examples include [2], [15], [17]–[19] and references therein. However, most  
 24 previous works do not investigate distributed systems in the field and are primarily tailored  
 25 to manufacturing processes or experiments conducted in controlled lab conditions. Here, we  
 26 focus on investigating a DTM for field data and distributed systems. The goal is to establish a  
 27 framework that digitally replicates physical distributed systems used in the field, emphasizing  
 28 the enhancement of field data reusability. Our distributed systems typically consist of three  
 29 components: technical systems, humans, and the environment (field). Such scenarios defined  
 30 by distributed systems find application in various studies like autonomous driving, robotics  
 31 in agricultural fields or diver monitoring with autonomous underwater vehicles, and traffic  
 32 infrastructure development. Regardless of the scenario and research objectives, collecting data  
 33 using technical systems in the field with human interaction should adhere to the FAIR principles  
 34 (i.e., Findable, Accessible, Interoperable, and Reusable [20]) for maximum benefit.

35 Field conditions present unique challenges related to real-world environments that cannot be  
 36 fully predicted and addressed. Consequently, an established DTM designed for field experiments  
 37 should be capable of addressing these diverse challenges, including unpredicted weather condi-  
 38 tions, synchronization of sensors and tools, data protection and security issues, and facilitating  
 39 internet and electricity in challenging field environments.

40 One example of previous work on DTMs for field-related scenarios is presented by Wang et  
 41 al. [21]. The work proposed a Mobility Digital Twin (MDT) and conducted the Personalized  
 42 Adaptive Cruise Control (P-ACC) system to integrate the three digital building blocks of the  
 43 MDT: the human DT, the vehicle DT, and the traffic DT. This integration aimed to fulfill MDT

44 digital functionalities of storage, modeling, learning, simulation, and prediction. Another relevant  
45 work is by Ivanov et al. [22], which presents the DT concept of a city. Recognizing the urban  
46 economy as a complex multi-vector system, the authors proposed DTs of individuals linked in  
47 a single cooperative system that allows one DT to use data produced by other DTs to address  
48 this challenge. Further, the work by Pauwels et al. [7] considers a DT for the local repository of  
49 real-world buildings for robot navigation as autonomously as possible.

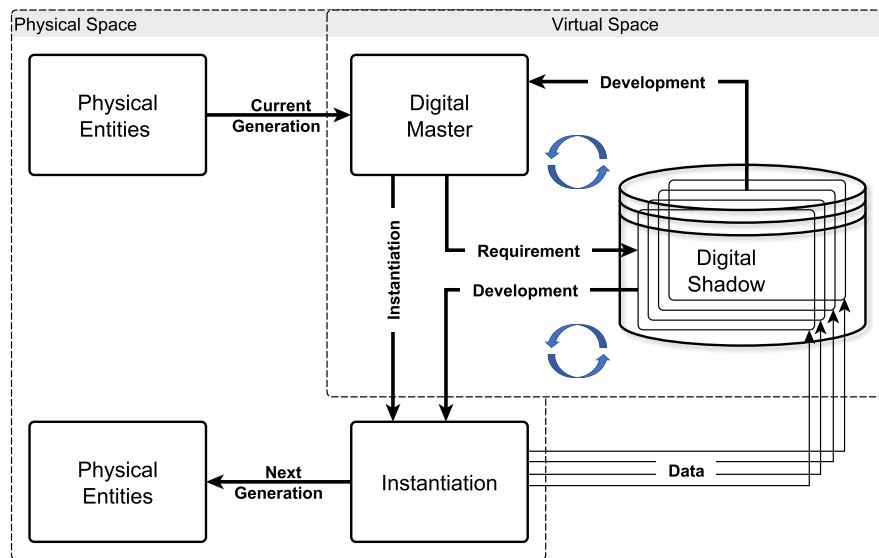
50 In this paper, we propose a DTM based on the concept of digital master and digital shadows for  
51 distributed systems employed in field conditions. Specifically, we investigate a use-case from  
52 the archetype GOLO of the NFDI4Ing consortia [23]. In this regard, we first discuss distributed  
53 systems that we aim to investigate in Sec. 2, and later, describe the specific characteristics of  
54 the proposed DT in connection to the investigated physical entities in Sec. 3. The functionality  
55 of such DT components will be further specified and detailed. Similar to previous studies, we  
56 specifically focus on communication as the exchange of data and information between and within  
57 the physical and virtual spaces. We will discuss such communications in more detail in Sec. 4  
58 and show how the proposed DTM can be used in practice. Finally, we conclude the paper in  
59 Sec. 5.

## 60 2 Distributed Systems in the Field

61 In our investigations, we refer to a distribution of various physical entities, including humans  
62 (e.g., drivers and pedestrians), technical systems (e.g., robots, vehicles, etc.), and the field (the  
63 real-world environment) as a *distributed system*. We examine scenarios in which such distributed  
64 systems operate in the field, to make data FAIR (following the FAIR principles [20]) and optimize  
65 system performance for specific tasks. For instance, we investigate the locomotion systems  
66 of robots in challenging agricultural environments by collecting the relevant data [24], [25].  
67 Additionally, we explore vehicles gathering data and information in real traffic conditions within  
68 urban areas.

69 In distributed systems, multiple physical entities are interconnected, making investigations or  
70 operations more challenging. Note that it is crucial to mirror the interaction between these  
71 physical entities in the virtual space as much as possible. Importantly, the intricate architecture  
72 of technical systems often poses a significant barrier to the straightforward implementation of a  
73 DT model. For instance, the use-case under investigation here involves a vehicle equipped with  
74 GPS, a camera, Light Detection and Ranging (LiDAR), and an Inertial Measurement Unit (IMU).  
75 Among other difficulties, synchronizing all these devices in field conditions and collecting the  
76 relevant data based on the FAIR principles poses a significant challenge.

77 Throughout the paper, we will utilize this use-case to provide insights into the details of the  
78 proposed model, focusing on the requirements pertinent to our equipped vehicle in urban en-  
79 vironments. As a results, certain details and components discussed here may be tailored to the  
80 specifics of our investigated use-case. Nevertheless, it is important to note that the proposed DT  
81 model can be readily applied, with some modifications if necessary, to other similar technical  
82 systems deployed in various real-world environments.



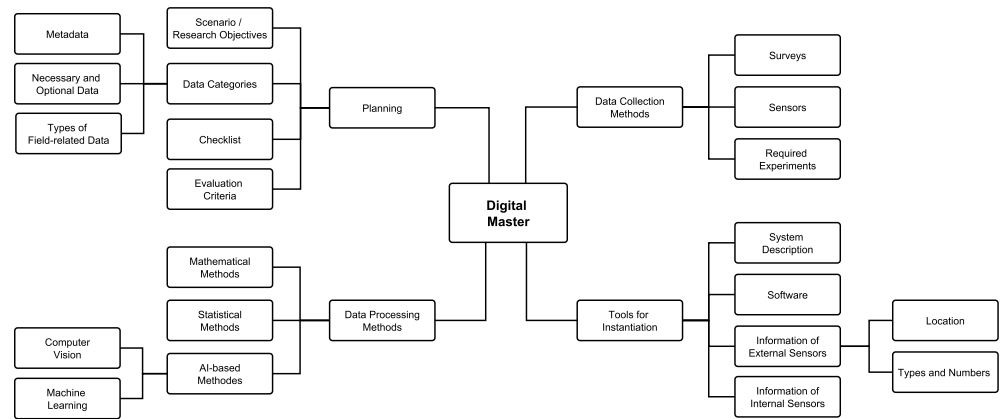
**Figure 2:** Proposed DT model with the communication between physical and virtual spaces.

### 83 3 Proposed Digital Twin Model

84 Given the discussion above on field-related experiments, we now present the details of the  
 85 proposed DT model for distributed systems and explore the different characteristics that such  
 86 a model possesses. As mentioned earlier, our focus encompasses three key components: the  
 87 physical space, virtual space, and the communication that occurs between and within these two  
 88 spaces. Previous work [19], [26] discuss the DT in a virtual space to encompass two main  
 89 elements, a *Digital Master* and different *Digital Shadows*. We here follow such works and  
 90 precisely define our DT with a digital master and different digital shadows in the virtual space.  
 91 The former encapsulates requirements of the digital shadows, tools for instantiation, and other  
 92 necessary infrastructure information, while the latter corresponds to storage, analysis, prediction,  
 93 and monitoring the behavior and performance of the investigated physical counterparts by  
 94 processing the collected data (e.g., collected from different sensors, devices, and other sources).  
 95 The two elements will be discussed in detail further below.

96 Fig. 2 illustrates a visual representation of the proposed DT model and the connection between  
 97 the different components of the physical and virtual spaces. In this model, we specifically explore  
 98 dataflows between the digital master and digital shadows, as well as between the two spaces and  
 99 entities. Dataflow serves as a way of communication that enables effective data and information  
 100 exchange. It is particularly important since implementing an applicable model requires tailored  
 101 approaches to successfully address all the complexities and challenges of the domain.

102 Given the architecture of the proposed DT model in Fig. 2, data and information of the corre-  
 103 sponding physical entities (the current generation) will be first transferred to the digital master  
 104 as an element of our DT in the virtual space. The ‘requirement’ for the digital shadows and  
 105 the details for ‘instantiation’ are the initial information that we receive from the digital master.  
 106 Next step will be producing the first instance of our use-case (in our investigations here, we  
 107 establish an actual physical instance, i.e. a vehicle equipped with different sensors and cameras).



**Figure 3:** Different components of the digital master investigated here.

108 The established (physical) instance will be then used to collect data from the field, and such  
 109 data will be transferred to our digital shadows for further processings. Later, the outcome of  
 110 our digital shadows will be information for the ‘development’ of our digital master as well as  
 111 our instance to improve the performance. In the initial loop, evaluation and outcomes refines  
 112 the digital master. That is, if the chosen data analysis methods, e.g., do not align with our data  
 113 attributes or objectives, adjustments will be demanded. Similarly, alterations in the selected  
 114 tools for instantiation might be necessary. In the second loop, enhancements can be made to  
 115 the physical instance directly, leading to optimization, decision-making, or active monitoring.  
 116 Finally, the information extracted from the data and details of the optimized physical instance  
 117 will be transferred to the next generation of our physical entities, which contains the desired  
 118 modifications for our physical entities.

### 119 3.1 Digital Master

120 The digital master encompasses all the necessary requirements, including information and specific  
 121 settings, for both the digital shadow and physical instantiation. Essentially, the entire DT is  
 122 primarily built upon its digital master, and the research objective aims to enhance the master by  
 123 implementing and incorporating digital shadows. Note that for the sake of brevity, we hereafter  
 124 use master to refer to a digital master, and likewise use shadow to refer to a digital shadow.  
 125 Moreover, based on the objective of our study, we identify four key components within the master  
 126 (as illustrated in Fig. 3), each containing distinct details for a successful implementation of the  
 127 corresponding (physical) instance as well the shadows. As mentioned, these four components are  
 128 tailored to the specifics of our investigations here, and one might consider other components to be  
 129 more relevant for another study. Also, the components discussed in Fig. 3 might be semantically  
 130 different from each other, but they provide the essential information required for our framework  
 131 here.

132 **Planning.** The initial component is ‘planning,’ which involves addressing the fundamental  
 133 requirements for creating our DT model. This may include the objective questions that need  
 134 answering as well as the checklists outlining our research. Subsequently, we proceed to define  
 135 specific categories of data, encompassing metadata and both optional and essential data. In

136 fact, data should be categorized and collected according to its priority and relevance to specific  
137 contexts. Such priority of data varies from one project to another, depending on the different  
138 research objectives.

139 For instance, temperature may be considered optional data for investigating process timing, while  
140 time may be optional for examining temperature.

141 Among the components within the framework, metadata directly aligns with the FAIR principles,  
142 establishing a structured and coherent foundation for the entire process. Notably, metadata  
143 requires comprehensive exploration and refinement throughout most DT phases (see [27], [28]  
144 for relevant studies). Lastly, determining evaluation criteria is another crucial aspect of the  
145 master, which can be further utilized in the shadows.

146 **Data Collection Methods.** This is the systematic process of gathering important data and  
147 information from various sources, with the IoT playing a significant role. IoT is defined as a  
148 network of physical objects embedded with technology to communicate, sense, or interact with  
149 their environment. Sensors are fundamental to the IoT ecosystem which enable collecting data  
150 from humans, the field, and technical systems—the three main components of our distributed  
151 system. In addition to leveraging modern sensor technologies, we integrate alternative methods  
152 such as surveys and questionnaires to enrich our understanding of the field. These data sources  
153 complement sensor data and enhance our analysis. Experimental data is also incorporated when  
154 additional tests under real-world conditions are required. In our use-case, we utilize all of these  
155 methods for collecting data (i.e., sensors, surveys, and experimental data).

156 While our primary focus is on collecting necessary data to achieve research goals, it is also impor-  
157 tant to adopt a broader perspective and capture data that may be valuable for future investigations.  
158 This approach enhances data reusability. For example, acquiring environmental temperature data,  
159 even if not directly relevant and necessary to current objectives, can prove beneficial in the future.  
160 By doing so, we attain two key benefits: First, in the future development of our physical entity,  
161 temperature data might unexpectedly become relevant, and having unnecessary data already  
162 available is advantageous; and second, other researchers pursuing different goals in the same  
163 domain could utilize our temperature data. This illustrates the concept of data reusability, a  
164 principle that enhances data FAIR-ness and encourages collaboration and shared knowledge.  
165 This concept aligns with the necessary and optional data planning mentioned above.

166 **Tools for Instantiation.** In this step, our focus lies on investigating and identifying the essential  
167 tools and information in virtual space required for instantiation and production. This enables  
168 us to obtain the necessary data and information for the creation of our digital shadow(s), which  
169 further leads to performing the desired processing. In simpler terms, the master collects the actual  
170 information of our physical entities (distributed systems) and sets the initial requirements for  
171 creating our instance (either virtually or physically), which can be categorized into two important  
172 parts: the Bill of Material (BoM) and the Bill of Process (BoP). Once that is done, we can start  
173 collecting data using the established instance and proceed to the shadow.

174 Given our direct engagement with the distributed system in the field, examples of BoM in our  
175 use-case can be sensors such as LiDAR, cameras, IMU, and eye-tracking systems that equip our  
176 technical system and driver in the physical space for data collection, the instantiation process,

Camera_Front		Value	
Product description	IDS GV-5250CP-C-HQ		
Producer	IDS Imaging Development Systems GmbH		
Purpose	LiDAR_Top		Value
Pixel format	Product description	Ouster OS1-64	
Resolution	Product description	Ouster OS1-64	
Optical class	Central PC		
Lens	Horizontal	Product description	ATC 8010-7DF
	Vertical	Producer	Value
		Purpose	Value
		Memory	Value
		Hard disc space	Value
		Processor	Value
		Operating system	Value
		Data acquisition by	Value
S-Mount_to_C-Mount-Adapter			
Interfaces/Protocols/ Signals	Interface	Protocol / Signal	Data
IMU – Camera_Front	Copper cable	PPS	
IMU – LiDAR_Top	Copper cable	PPS	
IMU – Central PC	USB		IMU-GNSS-Daten
Camera_Front – Central PC	LAN	Ethernet, PTP	Pictures
LiDAR_Top - Central PC	LAN	Ethernet, PTP	Point cloud
Arduino_CAN – Central PC	USB		Vehicle data
IMU – LTE_Modem	Hirose		Positioning and correction data
LTE_Modem – SAPOS-Server	LTE	HTTP	Positioning and correction data
Central PC – Eye-Tracking-System incl. Laptop	Ethernet	PTP, HTTP	Images, calibration file

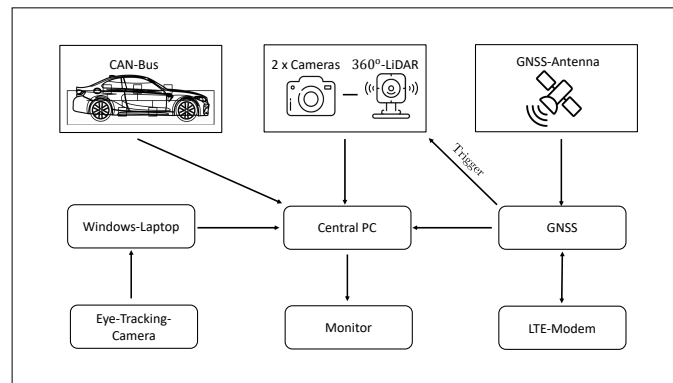
**Figure 4:** Example of a BoM designed for the investigated use-case.

177 and, by extension, the establishment of our digital shadows. Fig. 4 shows an example of the  
 178 details and list of materials that we need for creating our instance. To complete the BoM, we  
 179 should also provide BoP (Fig. 5) to determine the details of the process and installation of the  
 180 provided materials. These two categories cover every detail of the internal and external sensors  
 181 that we considered for data collection, as well as different software and the process of installation  
 182 that will be used for creating the instance.

183 Using simulation techniques and simulation software, real-world products can be completely or  
 184 partially created, tested, and validated in virtual environments. In our use-case, we utilize CAD  
 185 models to create a platform for fixing and installing the sensors on top of the vehicle optimally.

186 **Data Processing Methods.** We further gather crucial information about the methods that we use  
 187 for processing and analyzing the collected data. This task can be seen as one of the important  
 188 steps for finding valuable insights and improving the technical system, which depends directly  
 189 on the data and the techniques we use for data collection.

190 Nowadays, a variety of different processing methods are available for researchers that can be  
 191 utilized in different tasks within the context of DTs (see, e.g., [2], [16], [19], [29] for a discussion  
 192 on different approaches for data processing in a DT model). This can help researchers get more  
 193 accurate results, but it can also make it difficult to choose the right analysis method. In the master  
 194 we sort different methods, with a special focus on basic mathematical and statistical techniques,  
 195 as well as advanced artificial intelligence and machine learning approaches. These methods  
 196 are used for tasks like pattern recognition, objects detection, optimization, classification, and in  
 197 general extracting knowledge from the data collected in the field based on the objectives of the  
 198 project as well as the properties of the collected data.



**Figure 5:** Example of a BoP designed for the investigated use-case.

### 199 3.2 The Considered Use-Case Instantiation

200 Having provided all the necessary details in the master, it is time to proceed to the next step  
 201 and create our (physical) instance corresponding to our technical system. We do so by using  
 202 the information of the master, specifically BoM and BoP, for examining each component of  
 203 our distributed system. In fact, the planning conducted in the master, and specifically the  
 204 prepared checklists and questionnaires can be used to ensure a well-documented experimental  
 205 process. Through the use of a checklist, an ordered step-by-step process is designed. For some  
 206 experiments, like performing roadway light projections, survey is used as a tool for gathering  
 207 subjective feedback from participants and establishing a qualitative evaluation.

208 For our investigate use-case, we equip the vehicle with a GPS, camera, LiDAR, and IMU.  
 209 Placement of these sensors is strategically determined beforehand in the master, with sensors  
 210 in our use-case placed on the vehicle's roof. It should be noted that modern vehicles often  
 211 encompass over 100 sensors and Electronic Control Units (ECUs), so our approach does not  
 212 just focus on the vehicle alone but also on a composite system with advanced sensors. Hence, if  
 213 necessary, data such as speed, acceleration and steering angle information can be collected from  
 214 the CAN-Bus signals implemented in the vehicle.

215 In terms of the environment, we monitor traffic data (e.g., using Google Maps) and utilize GPS  
 216 for geographical coordinates and route information. Additionally, we record weather data like  
 217 temperature and humidity to ensure the reusability of the collected data. Finally for humans, in  
 218 addition to other information like age, gender, and eye health, we use eye-tracking sensors in our  
 219 use-case to collect further relevant data.

220 The diversity of sensors in our use-case ensures a wide range of collected data, some of which  
 221 may be considered optional depending on our research objectives. Nonetheless, we collect all  
 222 the relevant data here (without extra cost) to increase data reusability, providing options for  
 223 engineers in other research projects. As an example, for any research aimed at enhancing the  
 224 accuracy of autonomous parking, weather temperature can be considered optional data, while  
 225 for research investigating sensor functionality in different weather conditions, temperature may



226 be seemed necessary data.

227 Still, we again emphasize that data collection from the field faces a variety of different (and  
228 usually unpredicted) challenges that should be considered. In our case, using the established  
229 instance, we collect data while driving through the city environment, and the collected data will  
230 go through the next part, which is the shadow, for storage, processing, sharing, and access.

### 231 3.3 Digital Shadow

232 As mentioned above, the collected field data will be transferred to the digital shadow(s), where  
233 the primary focus is on the processing phase. That is, the core function of the digital shadow  
234 lies in the conversion of raw data obtained from the physical space into meaningful insights.  
235 These insights directly contribute to monitoring and controlling the physical instance, as well as  
236 enhancing the digital master based on the objectives of our research. This constructs an iterative  
237 procedure that continues until predefined objectives are achieved.

238 Digital shadows assume responsibilities encompassing data storage, data processing (including  
239 data pre-processing, quality assurance, analysis, etc.), and share and access. The outputs and  
240 information derived from shadows can lead to improvements in two distinct ways. Firstly,  
241 evaluations may reveal issues originating from the master. In such cases, enhancements should  
242 be made to the master itself, such as refining instantiation requirements, tools, methods, planning  
243 or requirements related to model fidelity. Secondly, the evaluation can have an impact on the  
244 physical entities, such as online decision-making and monitoring or even repeating the data  
245 collection process to improve data quality.

246 In our investigations here, we consider four essential tasks for each shadow that will be explained  
247 in the following. Fig. 6 also illustrates the structure of a digital shadow and provides an overview  
248 of these four main tasks.

249 **Data Storage.** The digital shadow serves as the initial repository for the raw data and information  
250 gathered from the physical space. The acquired and analyzed data has the option to be stored  
251 through two main avenues: Cloud storage, which offers real-time accessibility, and local storage  
252 within a predefined memory space.

253 Cloud storage proves particularly advantageous in scenarios involving cloud computing and real-  
254 time data storage. This configuration facilitates online monitoring and active decision-making  
255 as it grants quick and efficient access to the latest data updates. On the other hand, local storage  
256 excels in safeguarding historical data, including both static and dynamic datasets. By retain-  
257 ing historical information within a local repository, the digital shadow enhances optimization  
258 efforts and supports more thorough evaluations. Moreover, a hybrid approach that combines  
259 elements of both storage methods holds particular significance. Such a dual approach to data  
260 storage—leveraging the strengths of both cloud and local storage—reinforces the comprehensive  
261 functionality of the digital shadow across diverse tasks and requirements.

262 For our use-case, we utilize local data storage. Our sensors are synchronized, and the collected  
263 data is timestamped based on the recording time. This local data collection approach allows for  
264 more in-depth analysis due to the substantial data volume. Cloud storage and hybrid storage are  
265 planned to be implemented in the upcoming stages.

266 **Data Processing.** In the subsequent step, the digital shadow undertakes comprehensive data  
267 processing encompassing various stages. These stages include data pre-processing methods such  
268 as cleaning, filtering, and data transformation to ensure the quality and compatibility of the data  
269 for the analysis techniques that will be applied later. It may also include tasks such as removing  
270 noise or outliers, handling missing data, normalization, and feature extraction.

271 Once the data is pre-processed, we exploit various analytical methods for data analysis to extract  
272 meaningful insights, patterns, or relationships. This stage often involves applying statistical  
273 analysis, mathematical modeling, machine learning algorithms, or other analytical techniques to  
274 uncover hidden information within the data. Note that the methods employed for data analysis  
275 (and in general data processing) depend on the research objectives and vary based on the applied  
276 analytical techniques (all these methods are specified in the master beforehand). We here refer  
277 to different statistical and mathematical approaches without any specifications of the models in  
278 order to convey the variety of the different methods that can be used.

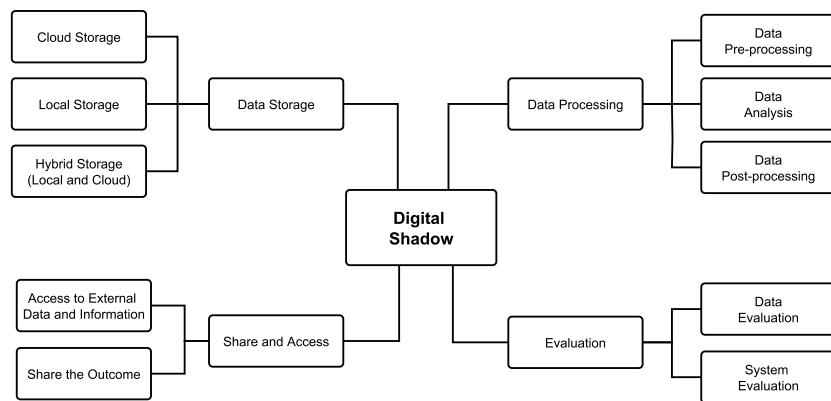
279 After the analysis is conducted, the results are further processed or refined to meet specific  
280 objectives or requirements. This may involve summarizing the findings, visualizing the results  
281 through graphs or charts, or interpreting the outcomes in the context of the research or project  
282 goals. Post-processing aims to enhance the interpretability and reusability of the analyzed data.

283 For the use-case that we investigate here, given that our data is collected from different sources,  
284 ensuring coherence and consistency in the pre-processing phase is essential. For instance, images  
285 obtained in different weather conditions (e.g. those images acquired in night, or rainy days)  
286 are assumed to be noisy or blurry, and therefore image enhancement techniques based on state-  
287 of-the-art AI methods are required. Additionally, the synchronization of our sensors is crucial  
288 for optimal results. Furthermore, by employing graphical representations and dashboards, the  
289 results are visualized, making them more usable for other researchers working on field data and  
290 distributed systems.

291 **Evaluation.** The evaluation step involves assessing the outcome based on the specific perfor-  
292 mance standards and measures established in the master. This ensures that the system's outcome  
293 is reliable and can be later used to enhance both components, concluding the two loops displayed  
294 in Fig. 2.

295 In our use-case, evaluation is carried out in two parts: Data evaluation and system evaluation. For  
296 data evaluation, we ensure that our data adheres to quality metrics such as accuracy, completeness,  
297 reliability, and timeliness. In this regard, the established Data Quality Metrics website [30] can  
298 be used as an exemplary source which provides the necessary metrics for data quality assurance  
299 across engineering fields. System evaluation, which informs improvements to our digital master  
300 (and in general the investigated technical system), ensures that our system can adapt to increased  
301 requirements for specific analyses and experiments. This leads to optimized resource utilization  
302 and system sustainability. Based on these evaluations, we can achieve our objectives by creating  
303 optimization loops based on pre-determined evaluation criteria.

304 **Share and Access.** The data access phase focuses on communication between data providers and  
305 data consumers (stakeholders). During this phase, we determine and record which individuals or  
306 re-users are accessing specific data and methods. In our use-case, our stakeholders are mostly



**Figure 6:** Different components of a digital shadow investigated here.

307 academia and scientific partners who are working with field data. Also, as consumers of other  
 308 projects, access to external data to increase interoperability and data enrichment is another issue  
 309 that should be considered in this part.

310 Moreover, sharing is defined by the distribution of data and information through web portals and  
 311 database platforms. The results and the collected data (both raw and processed data) are (usually)  
 312 publicly available. In this direction, a platform for providing the analysis and visualizing our  
 313 collected field data will be made available which can be used alongside the established Data  
 314 Quality Metrics website [30].

#### 315 4 Dataflow in the Proposed DT Model

316 The core aspect of the proposed DT model, is the concept of 'digital thread' and the commu-  
 317 nication between and within physical and virtual spaces which occurs through the exchange  
 318 of data and information. This component plays a significant role in the model, particularly in  
 319 establishing it for distributed systems in the field. Following previous work (e.g., [21]), we  
 320 consider four different types of communication that connect the various components of our  
 321 model (these communications ensure an active dataflow throughout the proposed DT model):

322 **Physical-to-physical communication.** In distributed systems, multiple physical entities (e.g.,  
 323 technical systems or devices, field environments, humans, etc.) are interconnected, which poses  
 324 challenges for investigations or operations. It is crucial to replicate the communication between  
 325 these physical entities in the virtual space as accurately as possible. This entails collecting  
 326 communication data among these entities using various sensors, because sensing and interacting  
 327 with their internal states or the external environment plays a significant role in interpretation  
 328 [31].

329 For instance, in our use-case, we examine the distraction potential with an eye-tracking system,  
 330 which detects the direction of the subjects' gaze. Hence, data gathered by humans, specifically  
 331 drivers, through visual observations, will be accurately represented within the virtual space [32].

332 **Physical-to-virtual communication.** This communication involves transferring data from the  
 333 physical space to the virtual space. Sampled data from the physical space is transmitted to

334 the virtual space using sensor deployments or other communication methods such as wired  
335 connections, wireless protocols (WiFi, Bluetooth, etc.), or cellular networks to send data from  
336 sensors to a central processing point (cloud storage, HDD storage, memory storage, etc).

337 **Virtual-to-virtual communication.** The DT components are connected with each other to form a  
338 network for information and output exchange. We here proposed a digital master in combination  
339 with different digital shadows, each responsible for a certain task. The interaction between these  
340 different components of the model is defined using virtual-to-virtual communication. Overall,  
341 the communications and interactions between the master and shadow(s) not only facilitate  
342 data-driven improvements but also enable more effective monitoring, decision-making, and  
343 enhancements in both physical and virtual spaces.

344 **Virtual-to-physical communication.** Finally, the output is transferred from the virtual space to  
345 the physical space, proposing specific changes in the parameters of the system to optimize the  
346 model. This output involves monitoring or decision-making processes that can be implemented  
347 directly on the physical entities themselves, utilizing a combination of direct control mechanisms  
348 and feedback loops. This final step, referred to as virtual-to-physical communication, further  
349 completes the end-to-end framework.

## 350 5 Conclusion and Future Work

351 In this paper, we presented a DT model tailored to field and real-world environmental experiments.  
352 Our investigation specifically focused on field data and distributed systems within the field. The  
353 considered case study, which involved a vehicle equipped with various sensors and cameras in  
354 urban environments, further demonstrated the effectiveness of the proposed DT model in real-life  
355 applications. The use-case is defined under the archetype GOLO of the NFDI4Ing consortia  
356 [23]. It is specially designed to assess the performance of the proposed DT model alongside  
357 other aspects of the study in collecting data based on the FAIR principles. Consequently, the  
358 first obtained results showed the potential of such models in real-life applications by increasing  
359 the FAIR-ness of the collected data as well as improving the investigated technical system when  
360 functioning in the field.

361 Undoubtedly, data plays a fundamental role in the process of establishing the digital master and  
362 its shadow(s). Nonetheless, different applications of a DT model lead to distinct representations  
363 of data in the DT. For instance, in manufacturing, we commonly employ CAD simulations during  
364 a (digital) instantiation and the design phase of a DT. This enables virtual modeling and testing  
365 of physical products, significantly reducing time and costs. On the other hand, virtual modeling  
366 and instantiation, common in manufacturing applications, might be difficult for DT models in the  
367 field due to the complexity of real-world conditions. Consequently, the data representation and  
368 dataflow may differ substantially from manufacturing. Besides, field data is usually collected in  
369 unpredicted conditions from different sources which also differs from lab or other controlled  
370 environments.

371 Exchange of data in order to share and reuse it needs to save and archive the data with appropriate  
372 quality, and appropriate format, which will not be possible except with a well-executed data  
373 management strategy. This highlights the role of research data management and its various phases

374 and processes, where previous studies attempt to investigate also under the concept of a DT  
375 model [33]–[35]. Intuitively, some of the components discussed within the master and shadows  
376 in Figs. 3 and 6 can be directly related to the different phases of a data management system.  
377 Components such as planning, data collection, data storage, data processing, and share and  
378 access are evidently shared across different data management systems. As a consequence, further  
379 investigations of the proposed DT model in conjunction with proper field data management  
380 systems is an important direction of study for future work. Other investigations may include  
381 the deployment of the current DT model in other field-related experiments and using other case  
382 studies such as the ones discussed in [24], [25] (the use of robots in agriculture and water scenes).  
383 Leveraging cloud-computing systems and using cloud-based architectures like the Amazon Web  
384 Services (AWS) is also planned as future work.

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## 390 7 Roles and contributions

391 **Atefeh Gooran Orimi:** Conceptualization and design, methodology and idea development,  
392 literature review, manuscript preparation.

393 **Rayen Hamlaoui:** Conceptualization and design, methodology and idea development, critical  
394 review.

395 **Christian Backe:** Conceptualization and design, critical review.

396 **Veit Briken:** Conceptualization and design, critical review.

397 **Roland Lachmayer:** Conceptualization and design, project supervision.

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